

34th Annual
**NATIONAL
NO-TILLAGE
CONFERENCE**

January 6-9, 2026 • St. Louis, Mo.

Conquering Compaction with Push of a Button
Ken Brodbeck, Precision Inflation, LLC



Why Change Tire Pressure?

Machinery has become bigger & heavier

Speeds have also increased:


Planters & disks up to 10 mph

Tractors & Sprayers at 30 to 35 mph

Spreader trucks 40+ mph

**55 years ago,
This was a big planter**



A green tractor is pulling a large yellow planter on a dirt road. The planter has two large yellow tanks on top. The tractor is moving from left to right, and there is a cloud of dust behind it. In the background, there are utility poles and a clear blue sky.

96,000 lbs. Tractor & Planter

25 psi Tractor

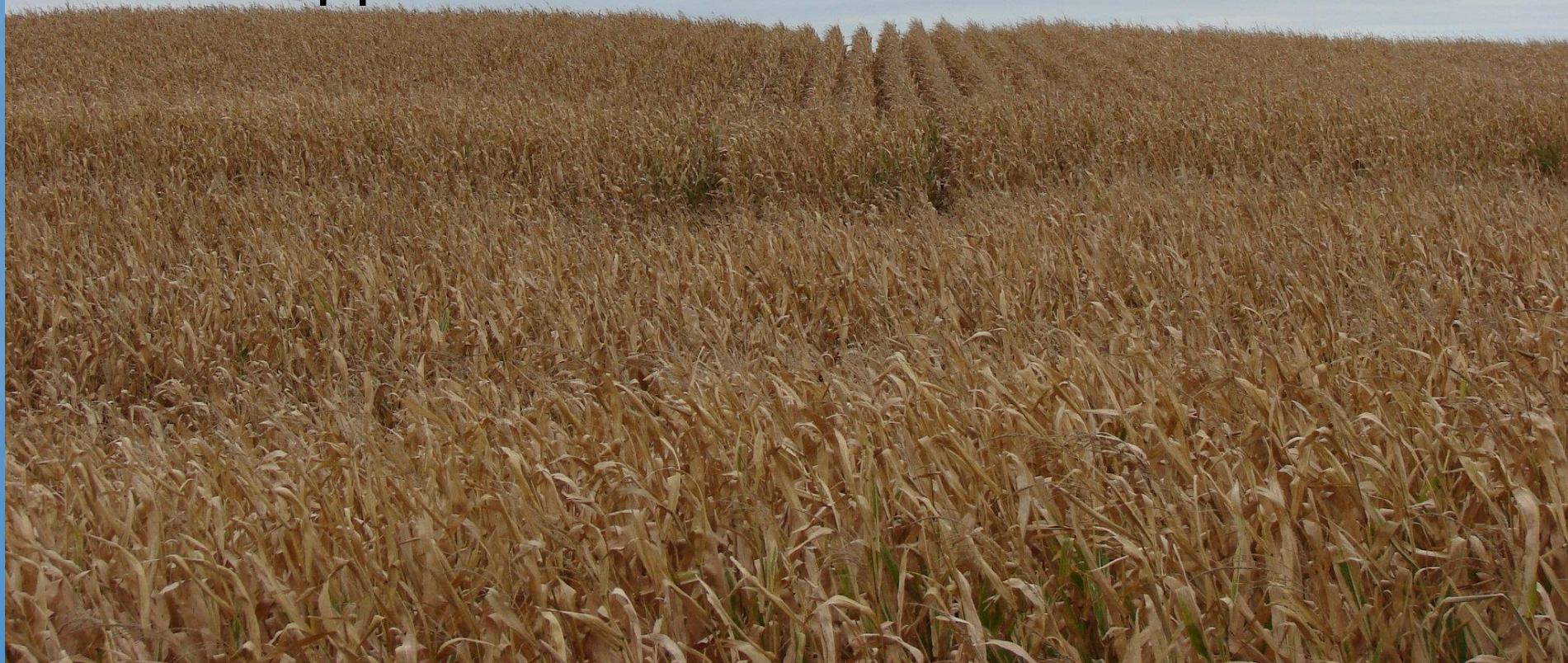
90 psi planter

WHY Change Tire Pressure?

Because tire pressure affects:

1. Yield
2. Soil Health / Compaction
3. Input costs

This is a level field.
What happened here?>>



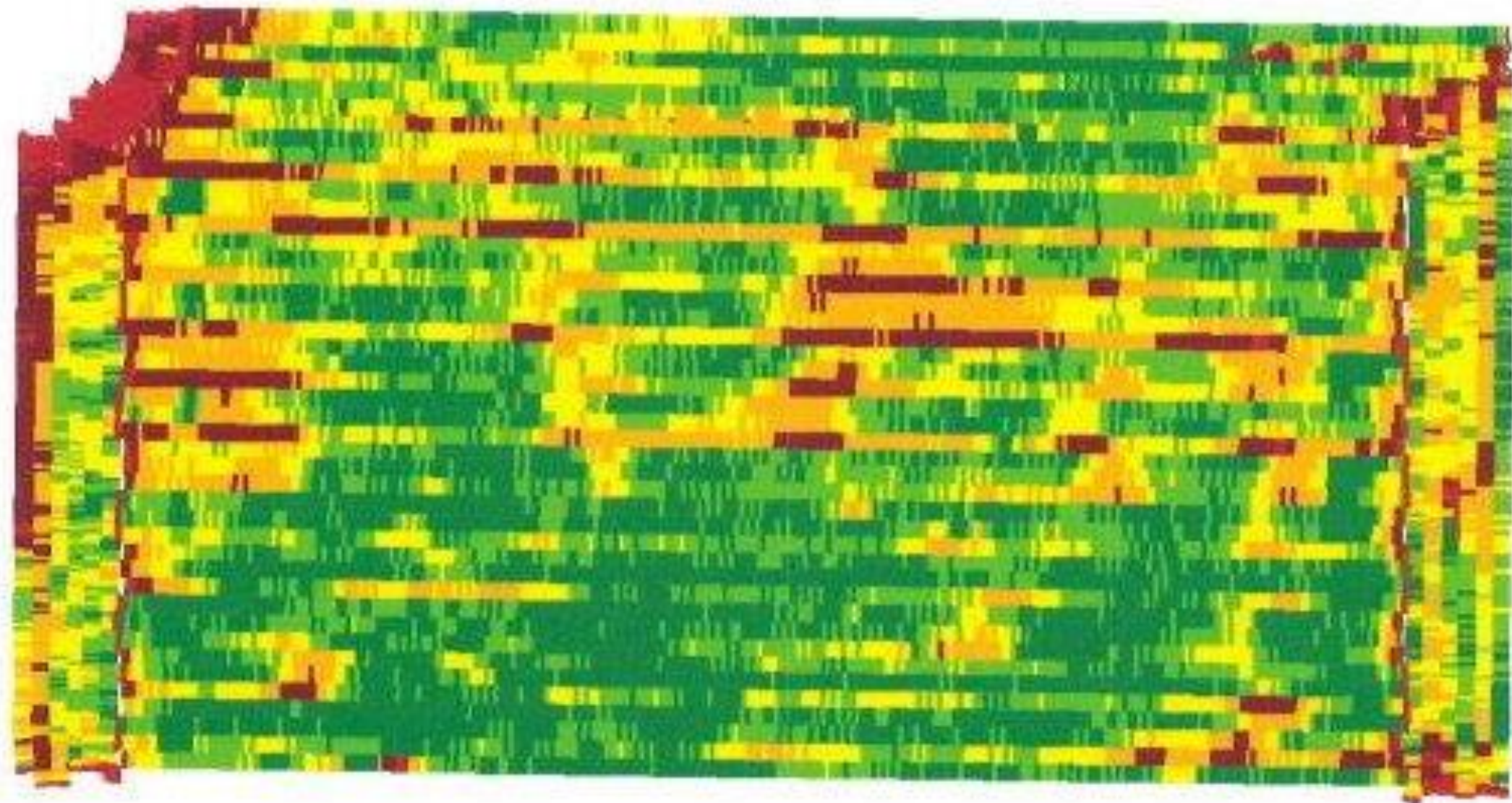


Ear from wheel track row

Ear outside of
wheel tracks



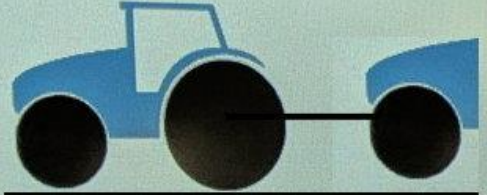
Yield Map with Planter Compaction



Inflation system

11:11

RDS Central Tire Inflation System



14 11 31 psi

15 12 42 psi

- Tractor icon
- Lock icon
- Tractor icon
- Up arrow icon
- Tractor icon
- Down arrow icon
- Up arrow icon
- Down arrow icon

Axle Suspension

- AUTO
- MAX
- Manual

Location

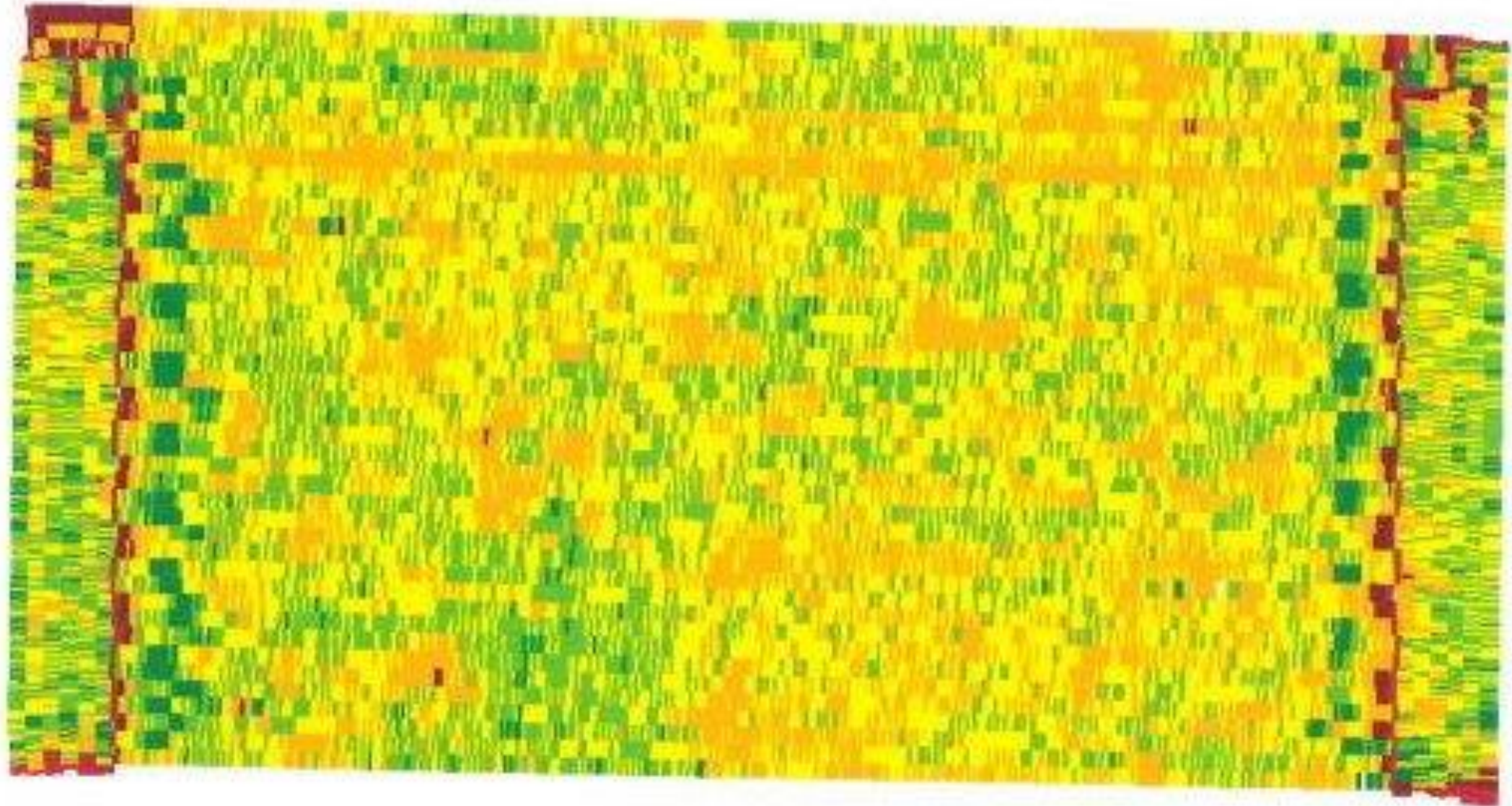
- Client
- Farm
- Field


- SETUP
- WORK OFF
- AUTOTRAC OFF
- GUIDANCE
- QUICK LINE
- SWAP TRACK
- ITEC OFF
- ISO ISOBUS VT
- HELP
- MENU



PTG systems are ISOBUS Ready

Yield map with CTIS = No Compaction



A green tractor is pulling a large yellow planter on a dirt road. The planter has two large yellow tanks on top. The tractor is moving from left to right, and there is a cloud of dust behind it. In the background, there are utility poles and a clear blue sky.

96,000 lbs. Tractor & Planter

25 psi Tractor

90 psi planter



60 PSI TRANSPORT

34 PSI



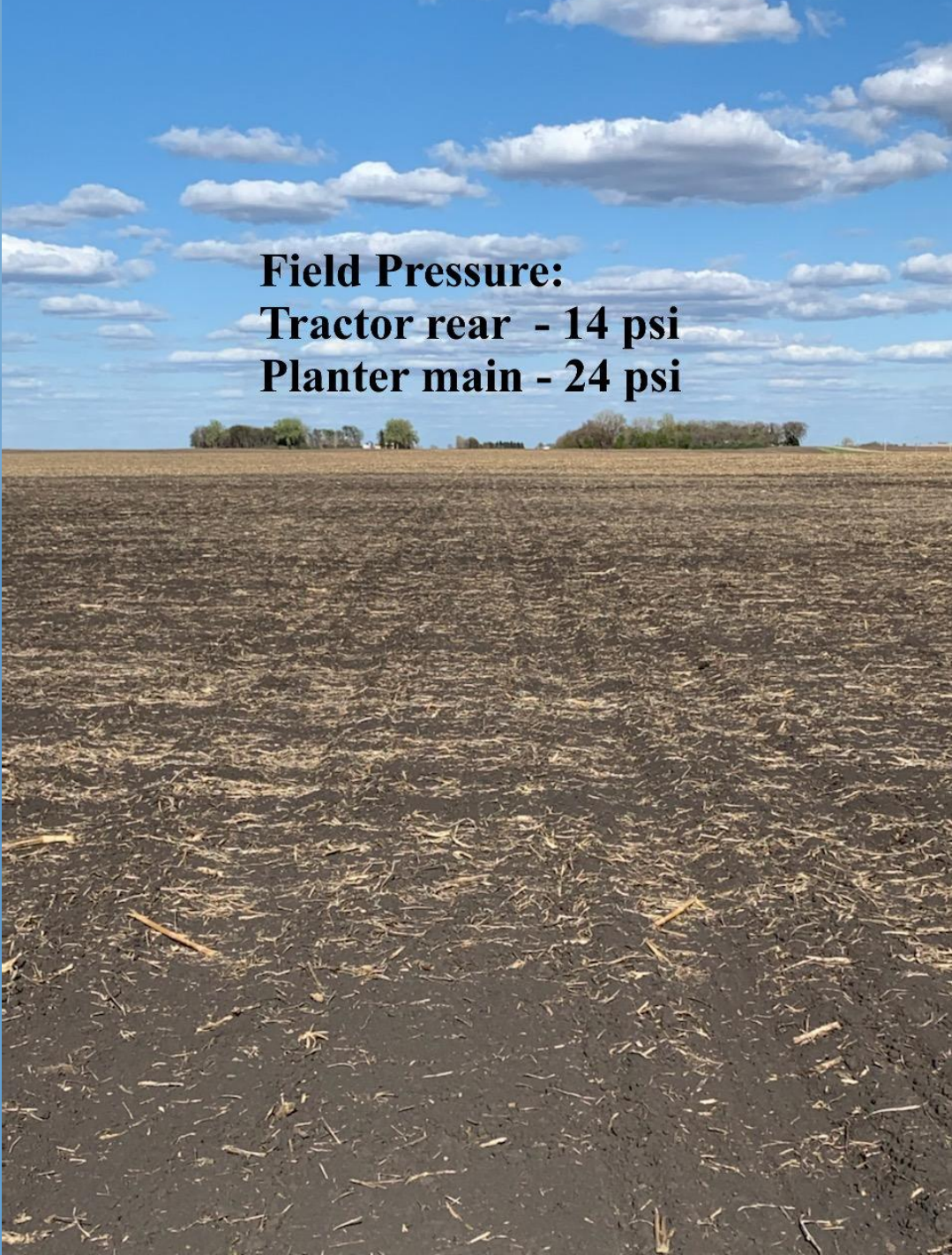
24 PSI

Field

14 PSI



Transport Pressure:
Tractor rear - 30 psi
Planter main - 60 psi



Field Pressure:
Tractor rear - 14 psi
Planter main - 24 psi

Road Pressure Pinch
Uneven Emergence



**Field Pressure Pinch,
All but 2 plants
Emerged same day!**



Tractor & Planter
wheel tracks @
Transport psi

Ruts & Compaction
& Pinch Rows

X X X X

Photo by:
Andrea Tiede
Windom, MN



Tractor & Planter
wheel tracks @
Lowered field psi

Float over
the Field!!

X X X X



Photo by:
Andrea Tiede
Windom, MN



**High Pressure
Pinch Row**

Control



**Low Pressure
Pinch Row**

Control

No Pinch

High Pressure
24 + 11
20 Green - 118 Ac
14 Yellow - 200.5 Ac



**7.8%
Loss**

**Pinch
Row**

29 total plants - 193 Ac
17 Green - 259 Ac
12 Yellow



Without Inflation System

No Pinch

High Pressure
34 total plants - 185 Ac
20 Green - 215 Ac
14 Yellow - 200.5 Ac



Without Inflation System

**7.8%
Loss**

**Pinch
Row**

Low Pressure
29 total plants - 185 Ac
17 Green - 239 Ac
12 Yellow



No Pinch

High Pressure
55 total plants - 185.5 Ac
34 Green - 215 Ac
4 Yellow



With Inflation System

**Pinch
Row**

Low Pressure
53 total plants - 185 Ac
29 Green - 215 Ac
4 Yellow



**1.4%
Loss**

Do You Have Compaction?

If you say you have no compaction,
you deceive yourself and the truth is not in
you....

Compaction from Track tractor



Planting rows 1 & 4 into wheel tracks



**Planting rows 1 & 4 into wheel tracks
Tire pressure = 10 psi!!!**





Row 1
Tire

Row 2
No tire

Row 3
No tire

Row 4
Tire



Reifendruck regeln bringt's tatsächlich:



Low Pressure: the ground deforms the tire.

Tire Pressure
9 = PSI



High Pressure: the tire Deforms the Soil

Tire Pressure
23 = PSI



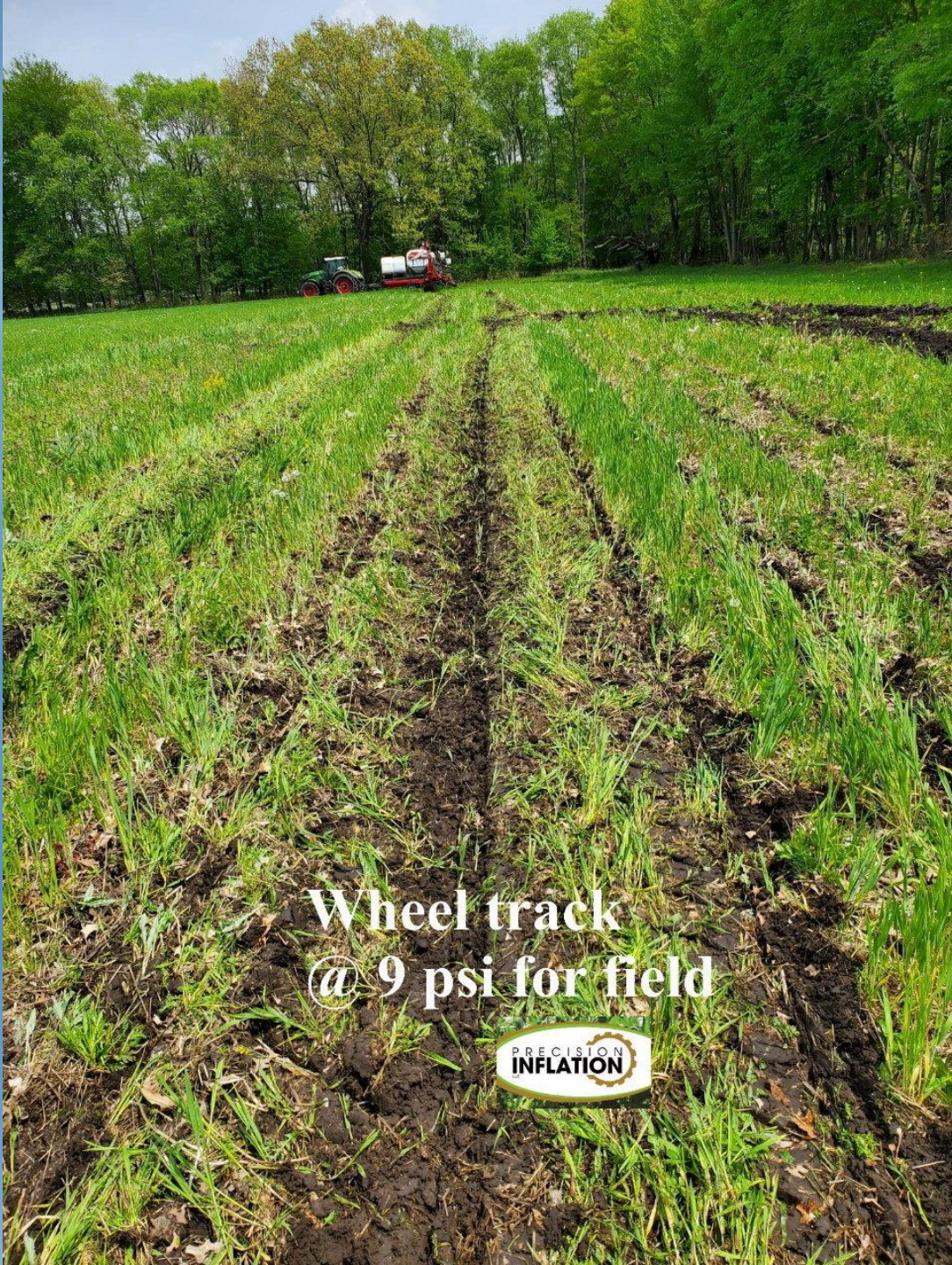


Spindle on 4
rear planter mains
AirBox Rear of Fendt



22 psi
for Road
Transport





Wheel track
@ 9 psi for field



Testing Protocol – Ken Brodbeck

8 mile Fuel Economy Run



Road Fuel Test

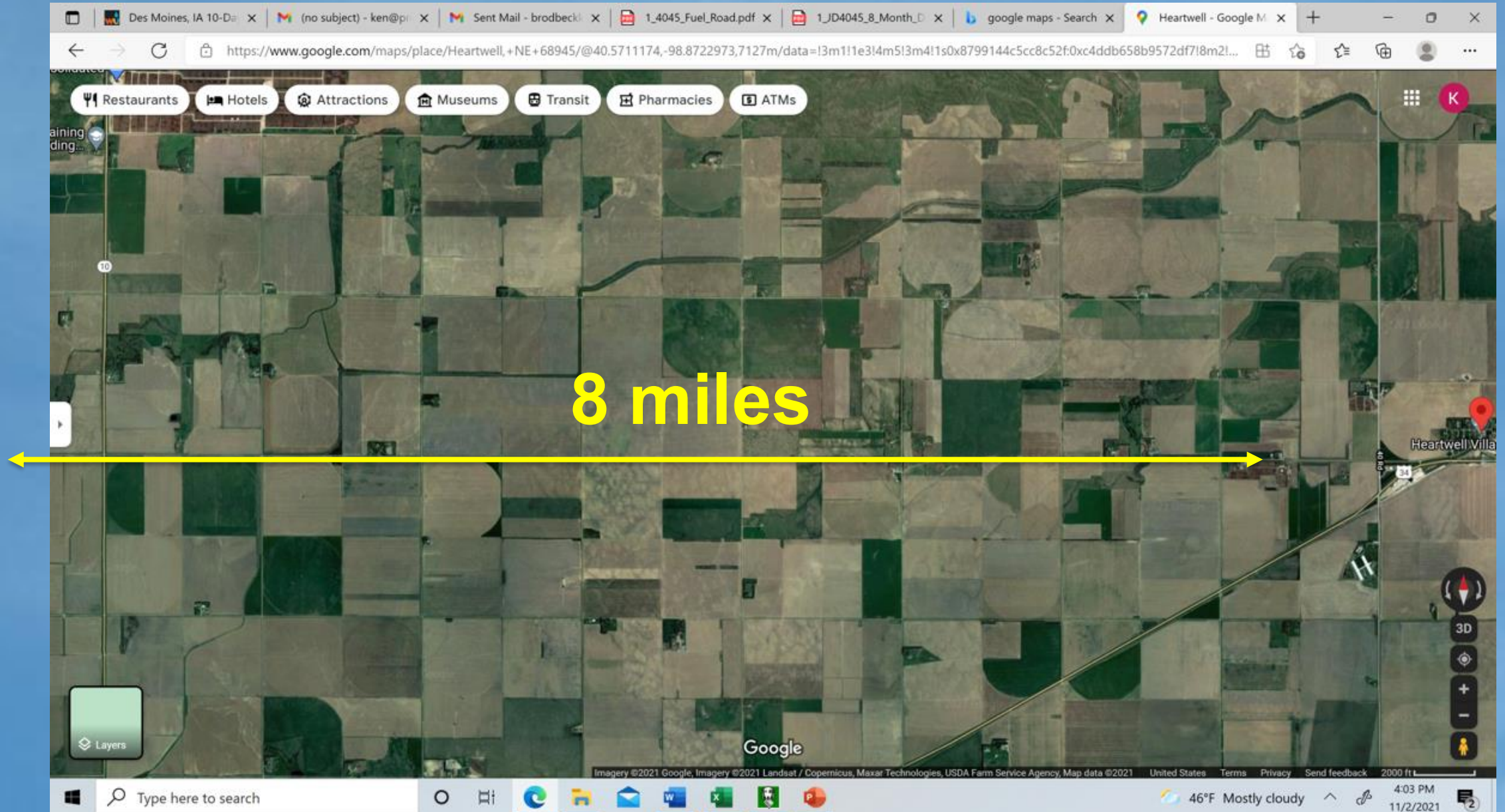


Field Fuel Test

Road Handling Test



Testing Protocol – Road Test



Testing Protocol – Road Fuel Test



- Tested 3 different pressure settings over 4 series of runs
- Used an 8 mile stretch of road
- Accounted for slope, wind, air temperature and machine and tire operating temp
- All data was recorded using JD onboard information in smallest measurable segments
- 128 miles of total measurements taken for accuracy
- **Best fuel savings was at max pressure front and back of 52 PSI for a total savings of 6% over standard non-CTIS pressures**

Testing Protocol – Field Test

The image is a screenshot of a web browser displaying Google Maps. The browser's address bar shows the URL: <https://www.google.com/maps/dir/40.4229188,-98.7333016//@40.423152,-98.7290023,444m/data=!3m1!1e3!4m2!4m1!3e0>. The map shows a rural area with fields and roads. A green path is drawn across the map, starting from a point on the left and ending at a point on the right. A black arrow points from the end of the path back to the start. The text "2250 Feet" is overlaid in large white font above the path. Below the path, a measurement tool is visible, showing a scale from 0 to 2,249.45 feet. A white pop-up box in the bottom center of the map contains the text: "Measure distance", "Click on the map to add to your path", and "Total distance: 2,249.45 ft (685.63 m)". The browser's taskbar at the bottom shows the Windows logo, a search bar with "Type here to search", and several application icons. The system tray on the right shows the weather as "41°F Cloudy" and the time as "12:50 PM 11/3/2021".

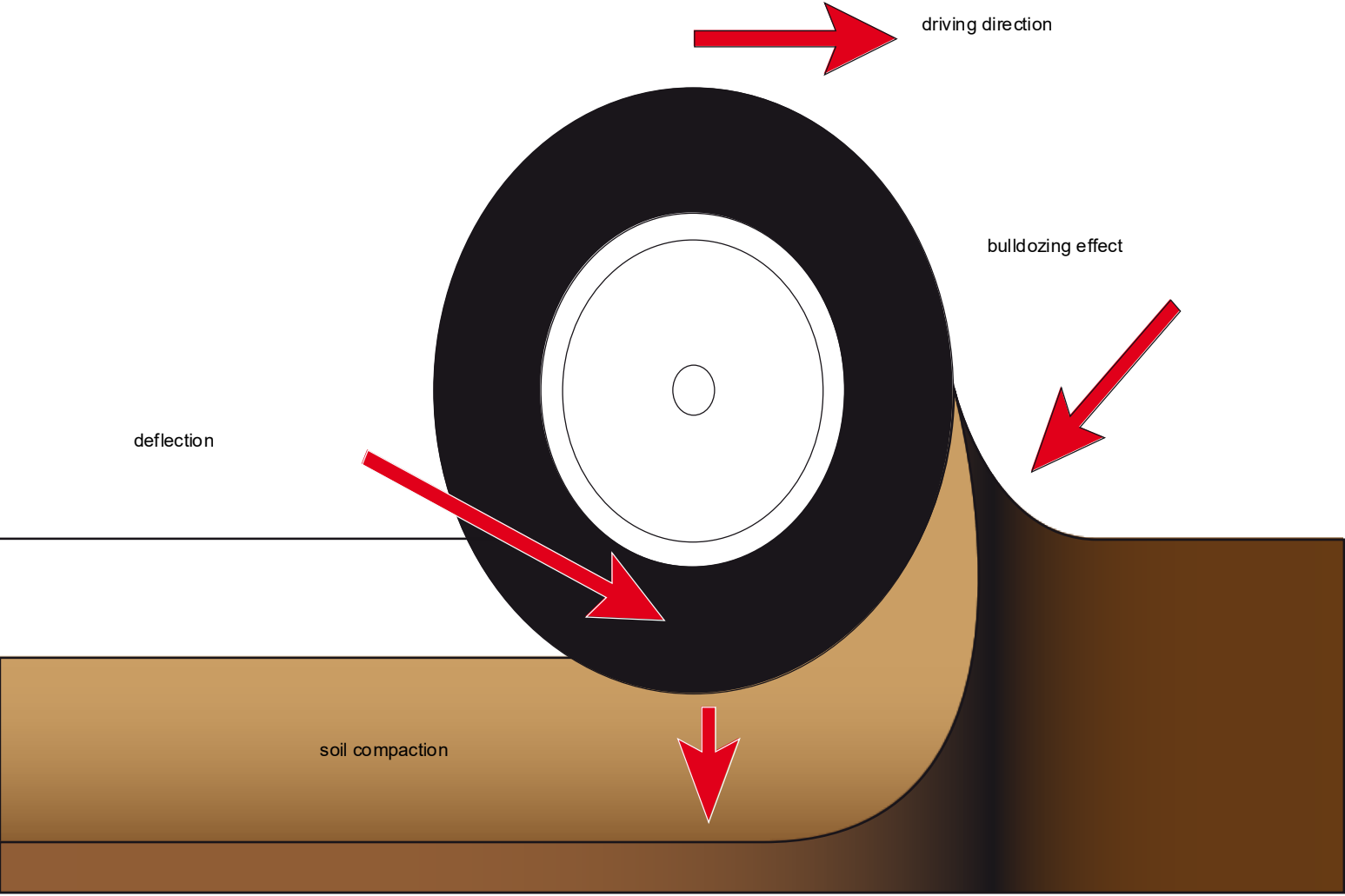
2250 Feet

Measure distance
Click on the map to add to your path
Total distance: 2,249.45 ft (685.63 m)

41°F Cloudy 12:50 PM 11/3/2021



Depth of Rut: + 0.4 inches depth of rut = + 10 % fuel consumption





Fuel Economy Field
JD 4045 Sprayer
Full Tank, Booms Out

Pressure #1

#2

#3

3 Pressure settings (psi) Front/Rear:

<u>No CTIS #1</u>	<u>CTIS #2</u>	<u>CTIS #3</u>
32/45	26/45	26/35

**Fuel used avg. of 3 rounds in
Liters:**

<u>No CTIS #1</u>	<u>CTIS #2</u>	<u>CTIS #3</u>
1.9 L	1.8 L	1.7 L
No CTIS	-5%	-11%

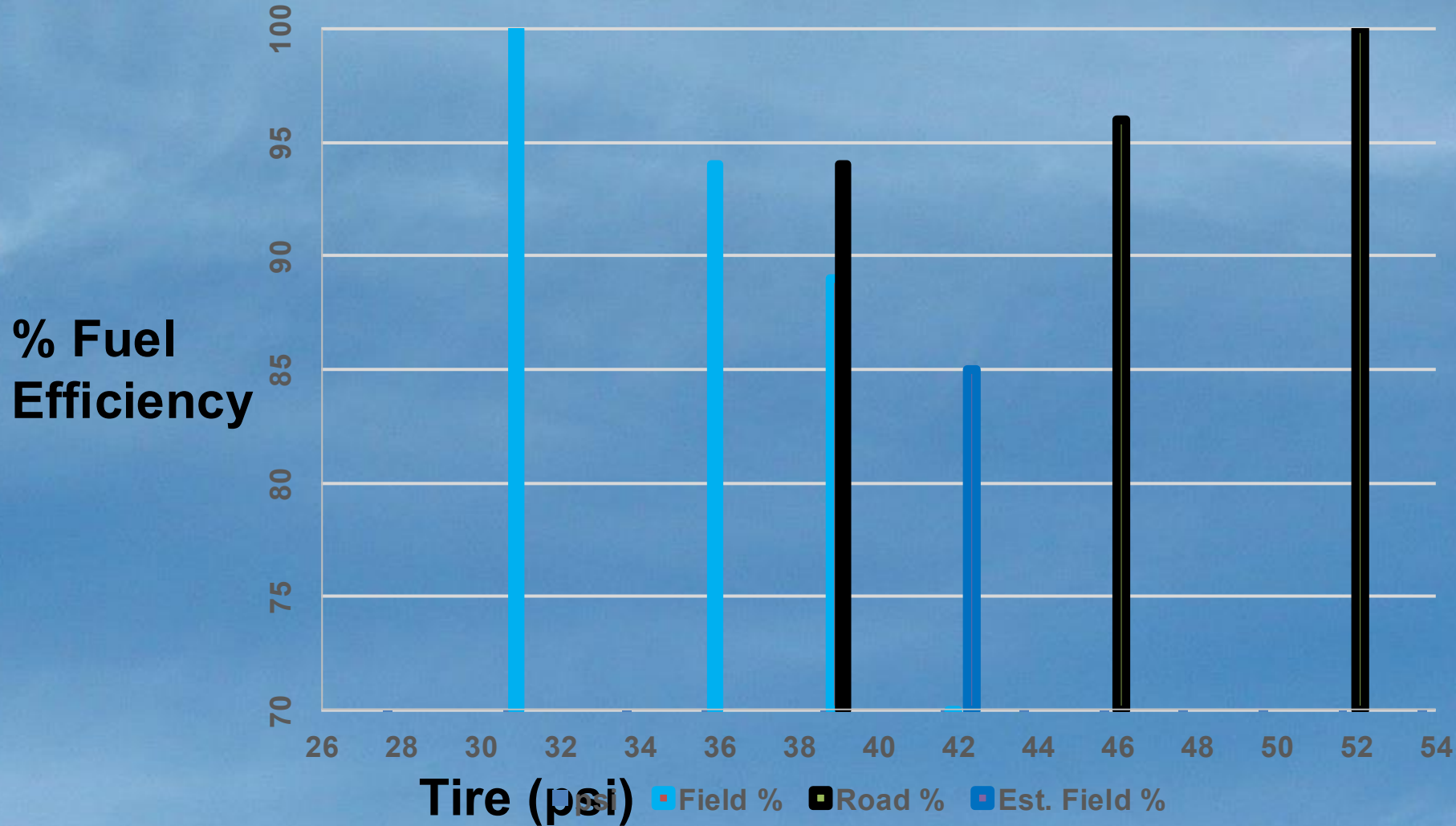
32/45 psi NOT acceptable for transport

52/52 psi NOT acceptable for field

**Projected field advantage
52 psi to 26/35, estimated
22% fuel savings!**

Road & Field Fuel Efficiency vs. Tire (psi)

Field & Road
Fuel Efficiency vs. Tire PSI



Low psi best for Field

High psi best for Road

Most run at 38 – 40 psi

With CTIS: +5 - 6% Road
& + 11-15% field

The Effect of Tire Inflation Pressure on Fuel Consumption of an Agricultural Tractor on a Paved Road

V. Udompetaikul, S. Upadhyaya, B. Vannuccis At UC Davis in California
Published 2009

Results:

<u>Tire psi</u>	<u>Fuel Econ. %</u>
9	100
16	107
23	111

How Does Tire psi Effect Traction?

High/Overinflated psi = small, short footprint
VF minimum psi = Large, Long footprint

BEST for 30 PSI
ROAD. 480/80R50



Transport Configuration



BEST for 8 PSI
FIELD. 480/80R50



Planting Configuration



FIELD 8 PSI

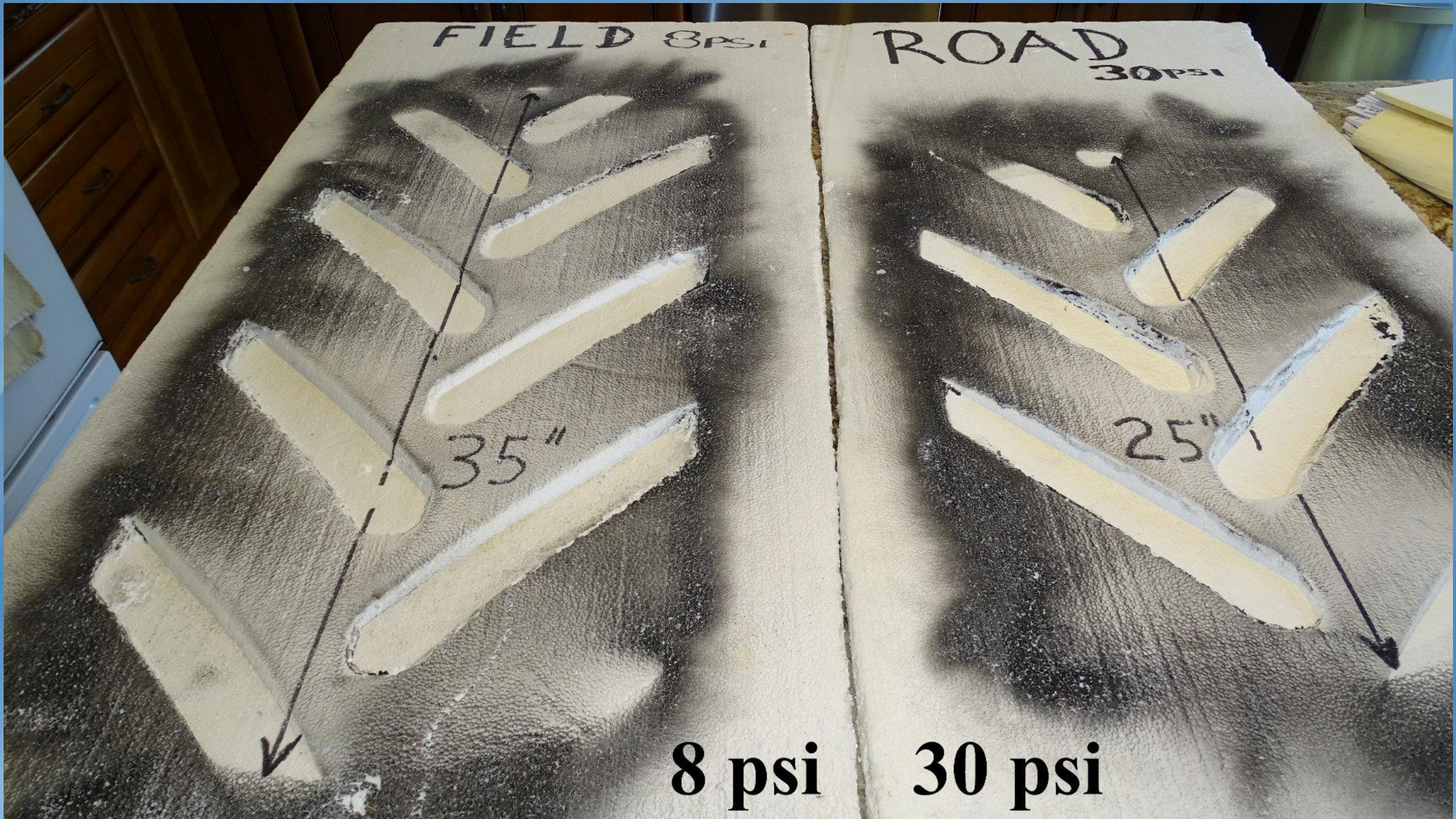
ROAD 30 PSI

35"

25"

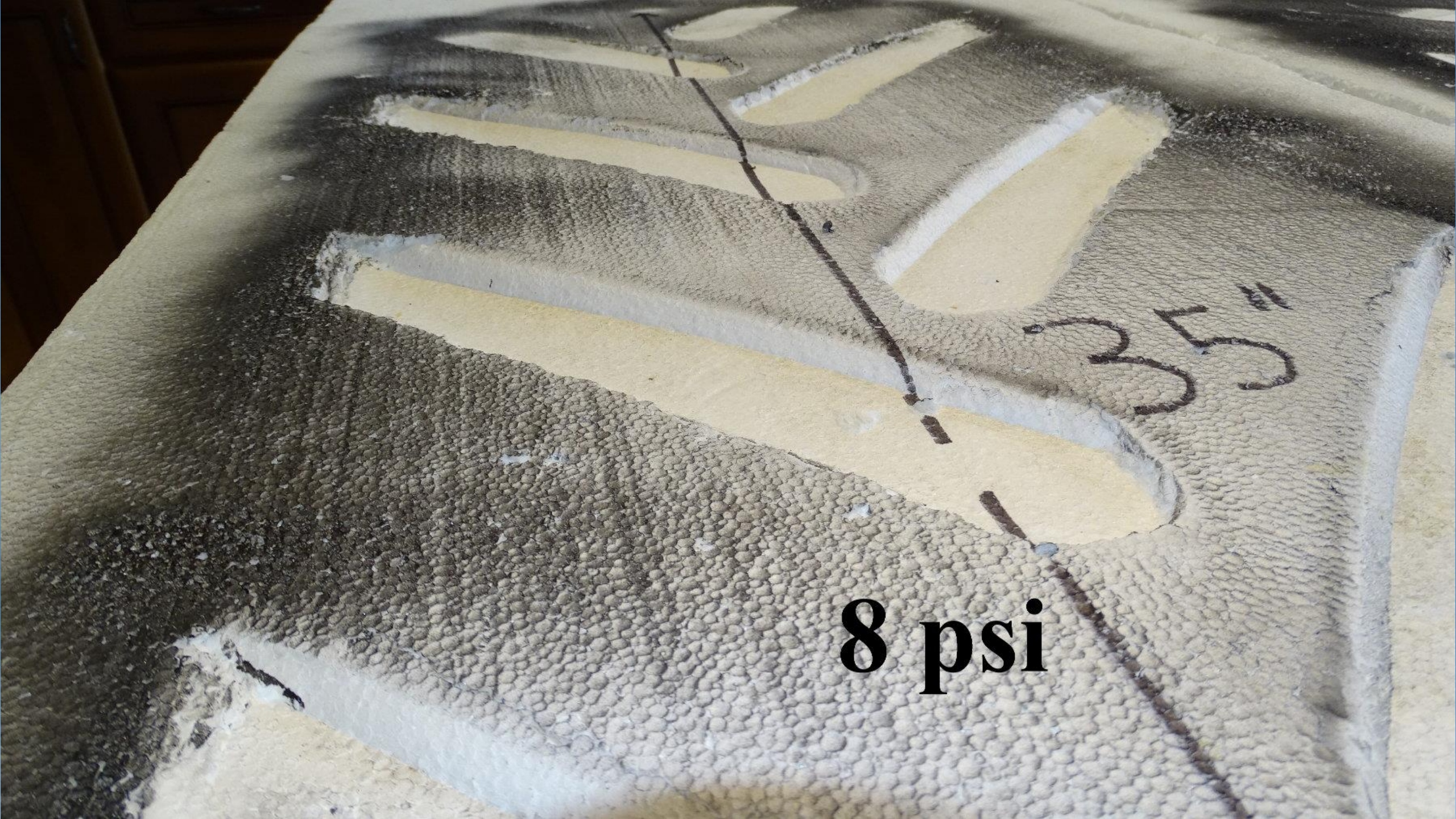
8 psi

30 psi





30 psi



35

8 psi

What is Best for Traction?

Minimum tire psi in the field

Provides long, large footprint

Minimum compaction

Will cut wheel slip in half from high road psi
20 to 10%, 10 to 5% in the field

What is Best PSI for Transport?

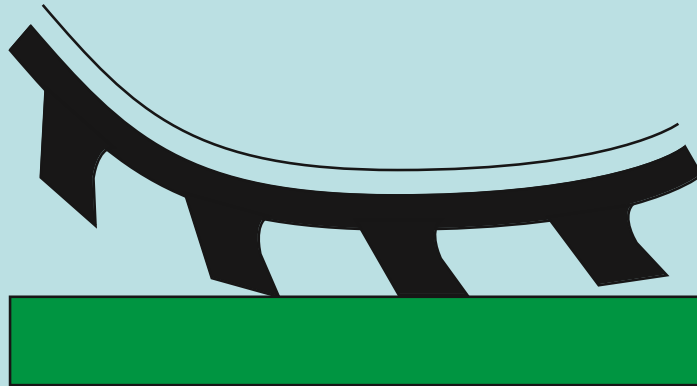
6 to 10 psi above the minimum provides:

1. Up to 20% longer tire life
2. Better stability and steering
3. Between 7 to 11% better fuel economy

Tread Wear on the Road

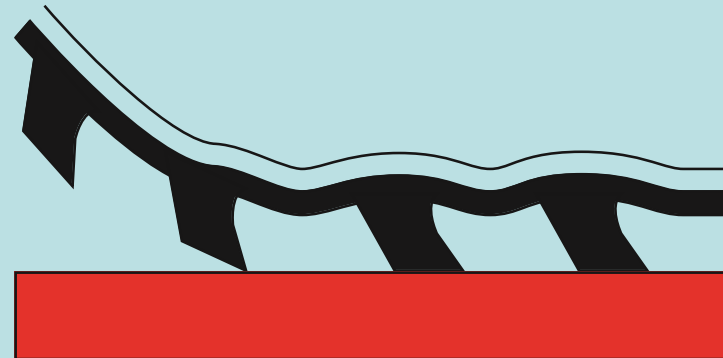
road tire 23 psi (1.6 bar)

normal wear!



field tire 12 psi (0,8bar)

excessive wear!





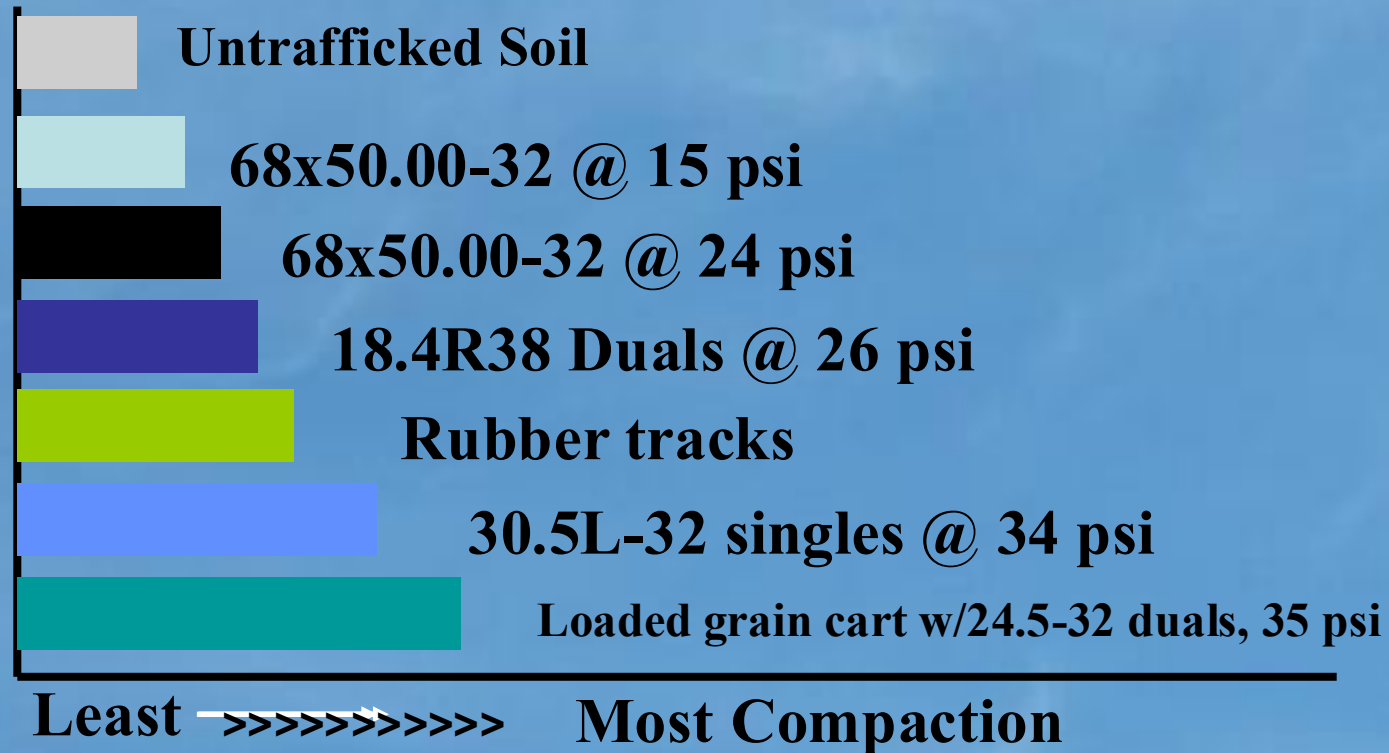


How Best to Minimize Soil Compaction?

Which Is better, tires or tracks?

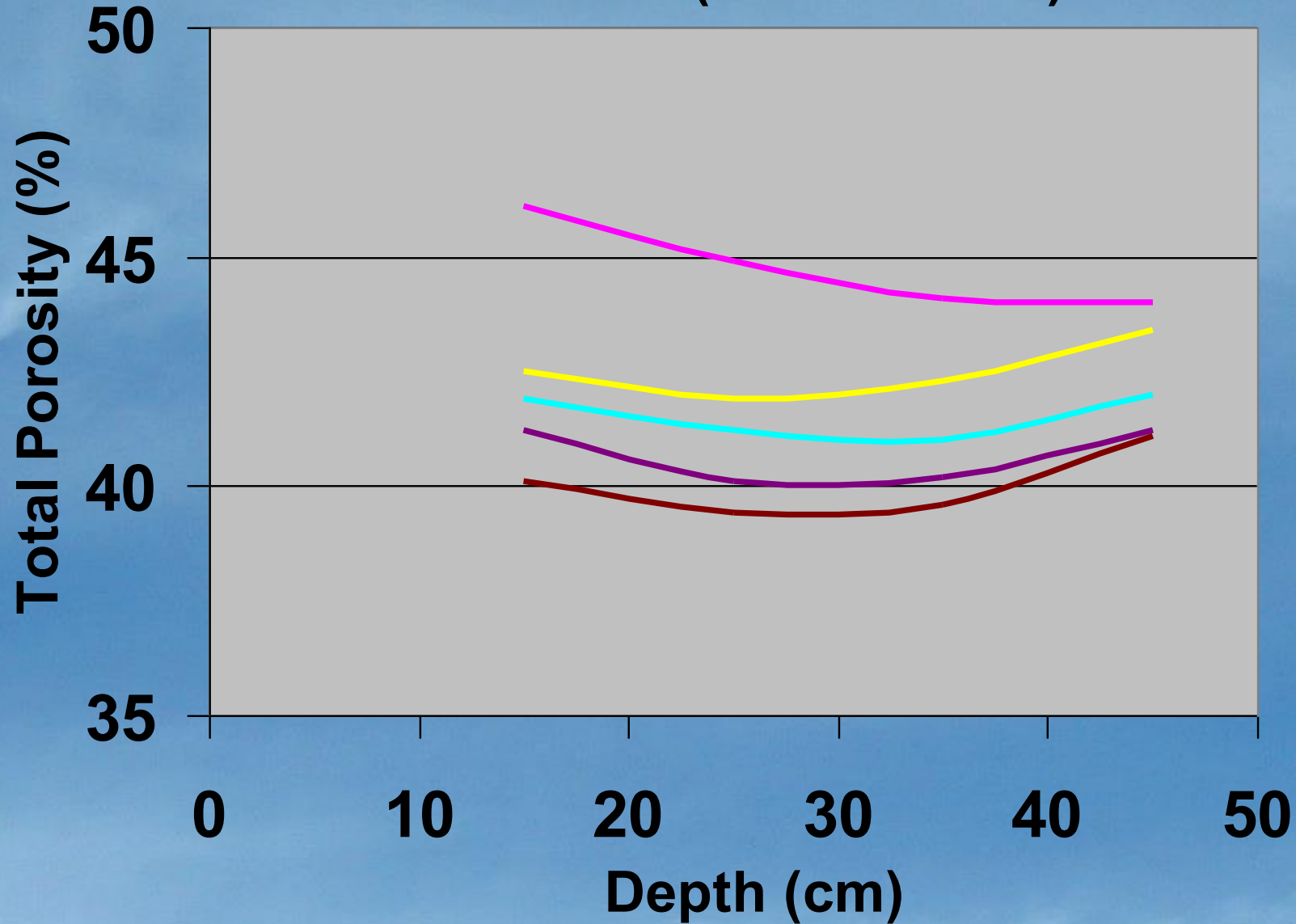
Let's look at the data over time.

OSU Soil Compaction Study



JD 9600 Combine with 12 Row Head, Full Grain Tank

4WD / Track Tractor Compaction Ohio State (SAE 952098)



- **Undisturbed**
- **Big Tires - 7 psi / 6 psi**
- **Tracks - 35 inch**
- **Tracks - 25 inch**
- **Big Tires - 24 psi (all 8)**



Wheels versus tracks

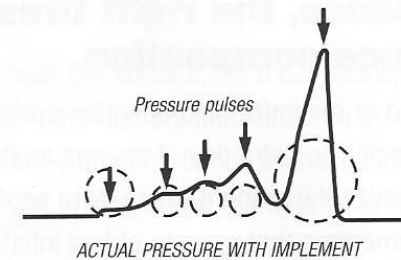
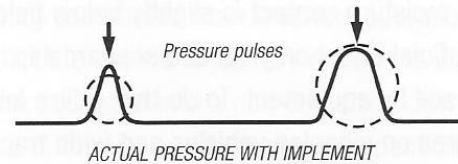
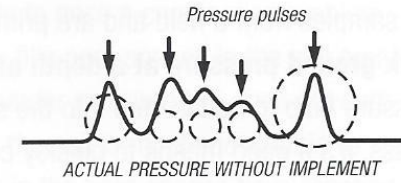
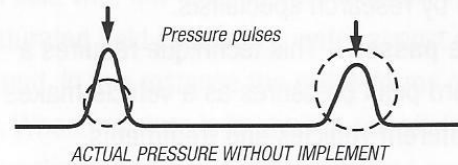
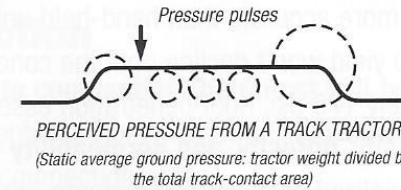
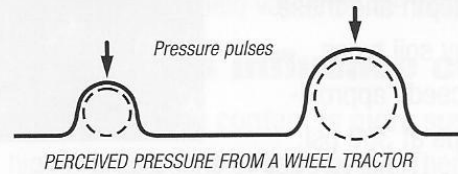
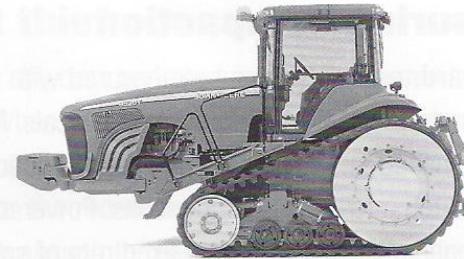
Flotation is the ability of a vehicle to stay on top of wet soil and still keep moving without getting mired. Track tractors generally have better flotation than tractors with tires. However, tractors with properly sized radial tires inflated to the correct pressures, produce less compaction than tractors with tracks.

Tractors with over-inflated tires create more compaction than tractors with tracks. **Both tires and tracks can create compaction when operated on wet soils!**



Single front tires versus front duals

Wheels versus tracks:



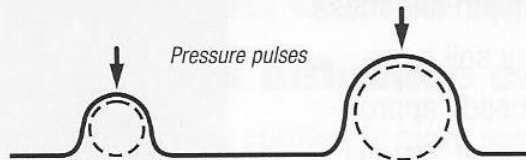
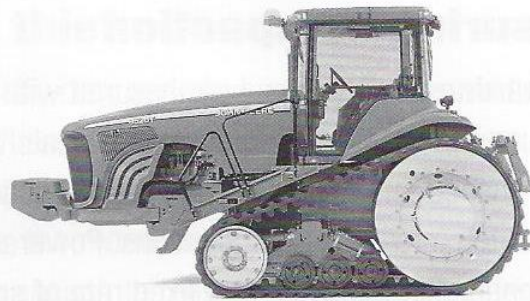
Measured ground pressure from tires increases only slightly with proper setup

John Deere researchers planted pressure sensors in the soil to measure what happens

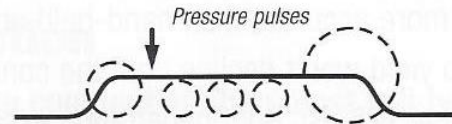
Pressure pulses on track tractors vary greatly versus wheeled tractors

The perception that pressure remains constant under a track tractor is false. In fact,

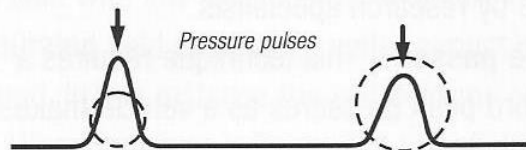
Wheels versus tracks:



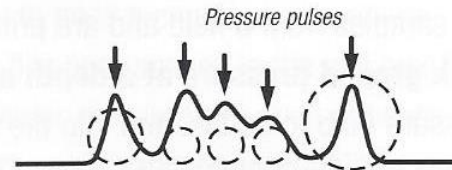
PERCEIVED PRESSURE FROM A WHEEL TRACTOR



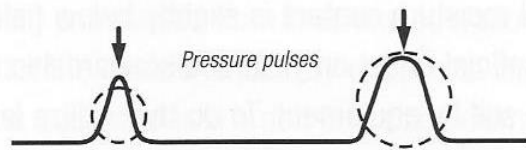
PERCEIVED PRESSURE FROM A TRACK TRACTOR
(Static average ground pressure: tractor weight divided by the total track-contact area)



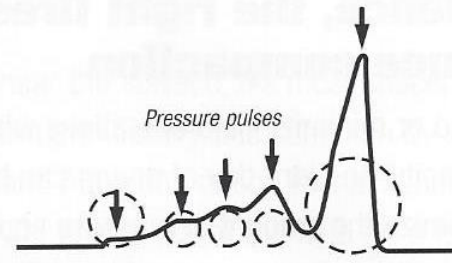
ACTUAL PRESSURE WITHOUT IMPLEMENT



ACTUAL PRESSURE WITHOUT IMPLEMENT



ACTUAL PRESSURE WITH IMPLEMENT

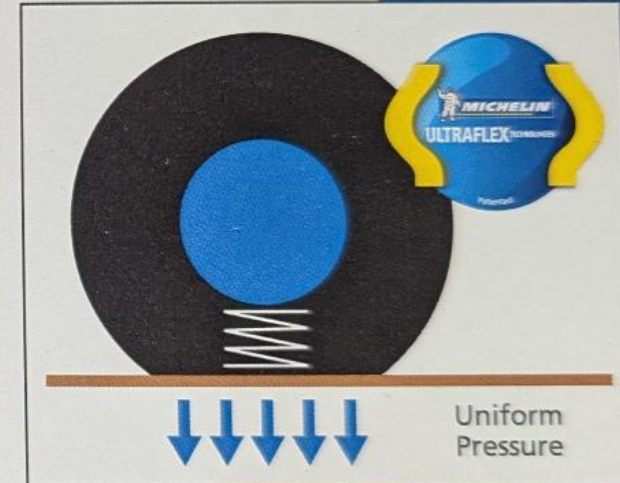
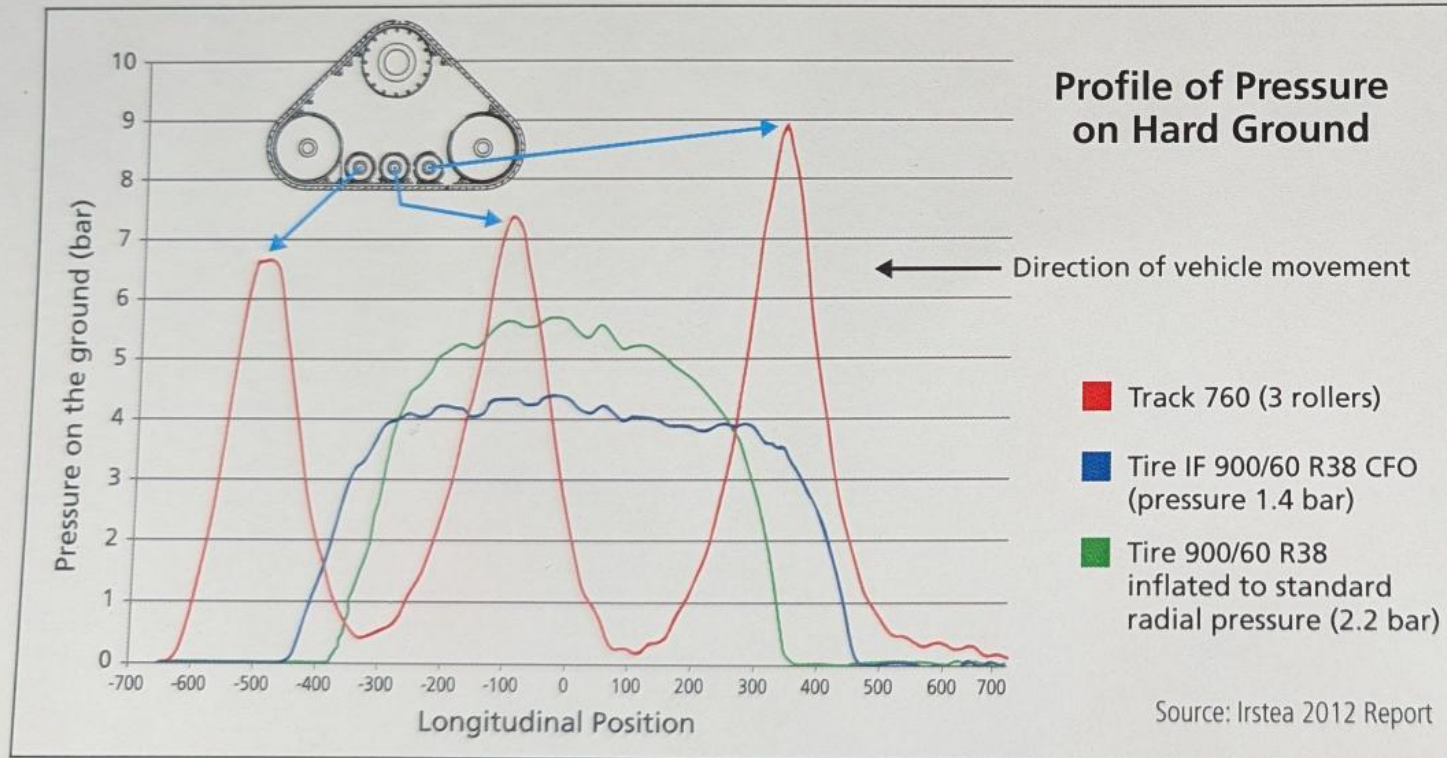


ACTUAL PRESSURE WITH IMPLEMENT

SOIL PROTECTION

THERE IS A BIG DIFFERENCE

- Testing has shown there is a significant difference in how ground pressure is applied when comparing 4-track machines to multi-tire tractors.
- Tracks do NOT provide uniform pressure to the soil. There are spikes of very high ground pressure applied to the fields with the pass of each roller (see chart below).
- The flexible MICHELIN® Ultraflex tire runs at very low pressure in the field and applies a steady uniform pressure to the ground – about half the ground pressure of a track roller.



IOWA STATE UNIVERSITY
College of Agricultural and Life Sciences
College of Engineering



Tire vs. Track Tractors Free-Rolling Effects on Shallow and Deep Soil Compaction

Iowa State University to Firestone and Precision Inflation - Progress Report *

Mehari Tekeste^a, Joshua Tai^a, Kenneth Brodbeck^b, Sally Brodbeck^b, Bill Durivage^c, Gregory Jones^c

^a Soil Machine Dynamics Laboratory (SMDL), Agricultural and Biosystems Engineering, Iowa State University (Ames, Iowa)

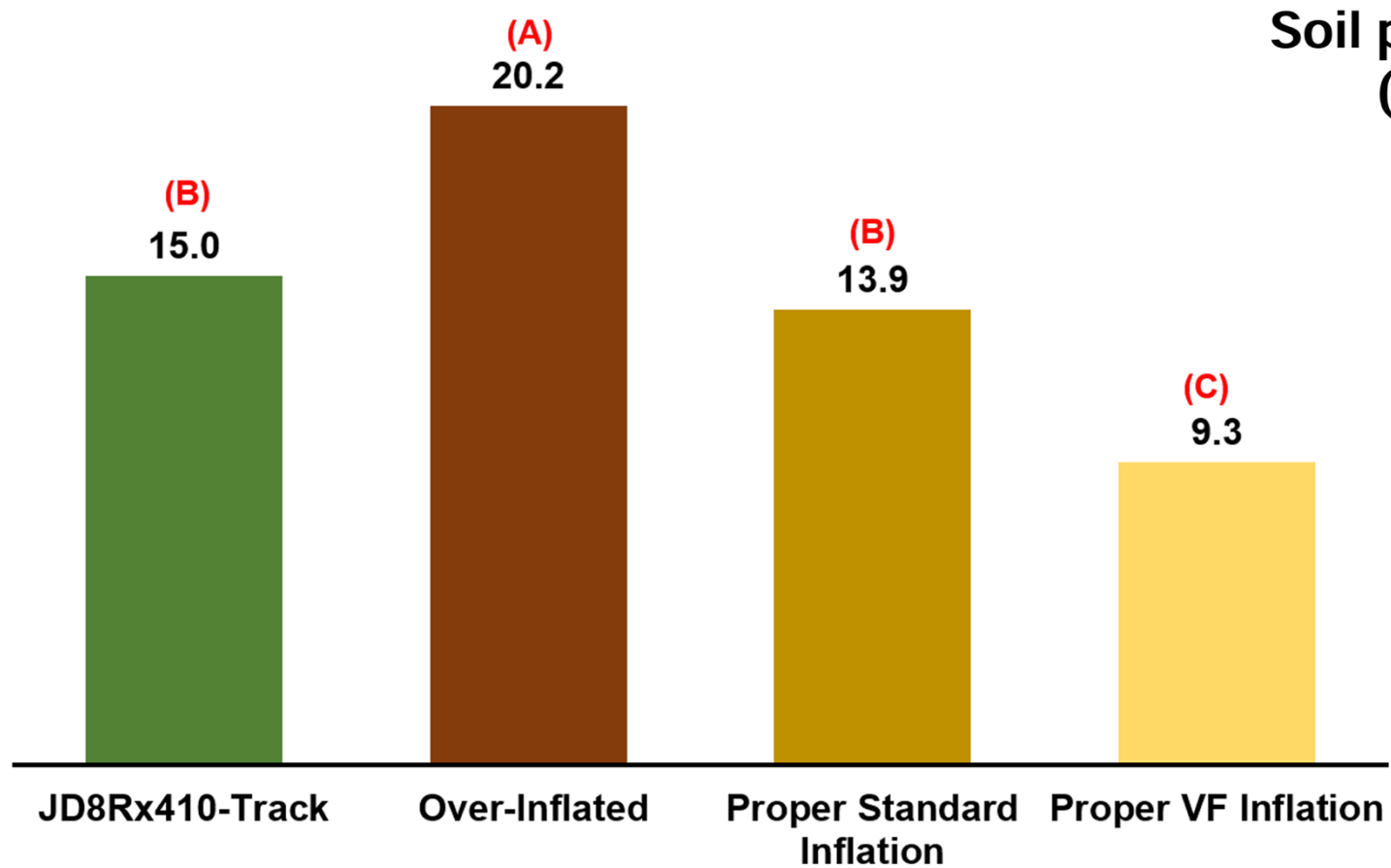
^b Precision Inflation, LLC (West Des Moines, Iowa)

^c Firestone Agricultural Tires, Bridgestone Americas Tire Operations (Des Moines, Iowa)

Dec 30, 2025

IOWA STATE UNIVERSITY **SOIL MACHINE DYNAMICS LABORATORY, AGRICULTURAL AND BIOSYSTEMS ENGINEERING**

Rear: Track Tractor Versus Wheeled Tractors 8"



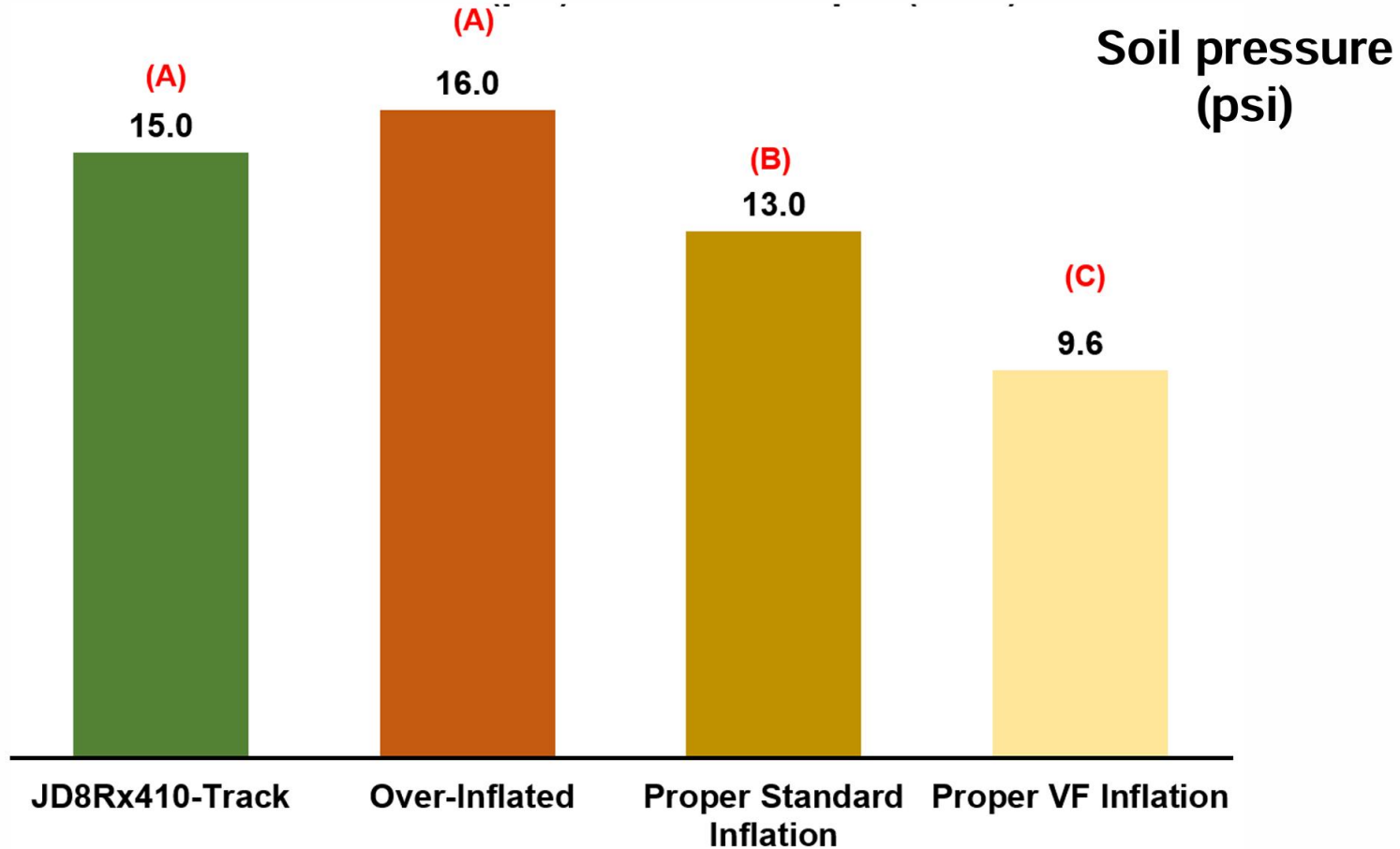
Soil pressure (psi)



- Track
- Over-Inflated: (F: 30 psi | R: 30 psi)
- Proper Standard Inflation (F: 16 psi | R: 15 psi)
- Proper VF Inflation (F: 9 psi | R: 8 psi)

■ Within each soil depth, the soil pressure was statistically affected by the tractor configurations. The same letter within each soil sensor depth class indicate no statistical difference at p-value of 0.05

Rear: Track Tractor Versus Wheeled Tractors 12"

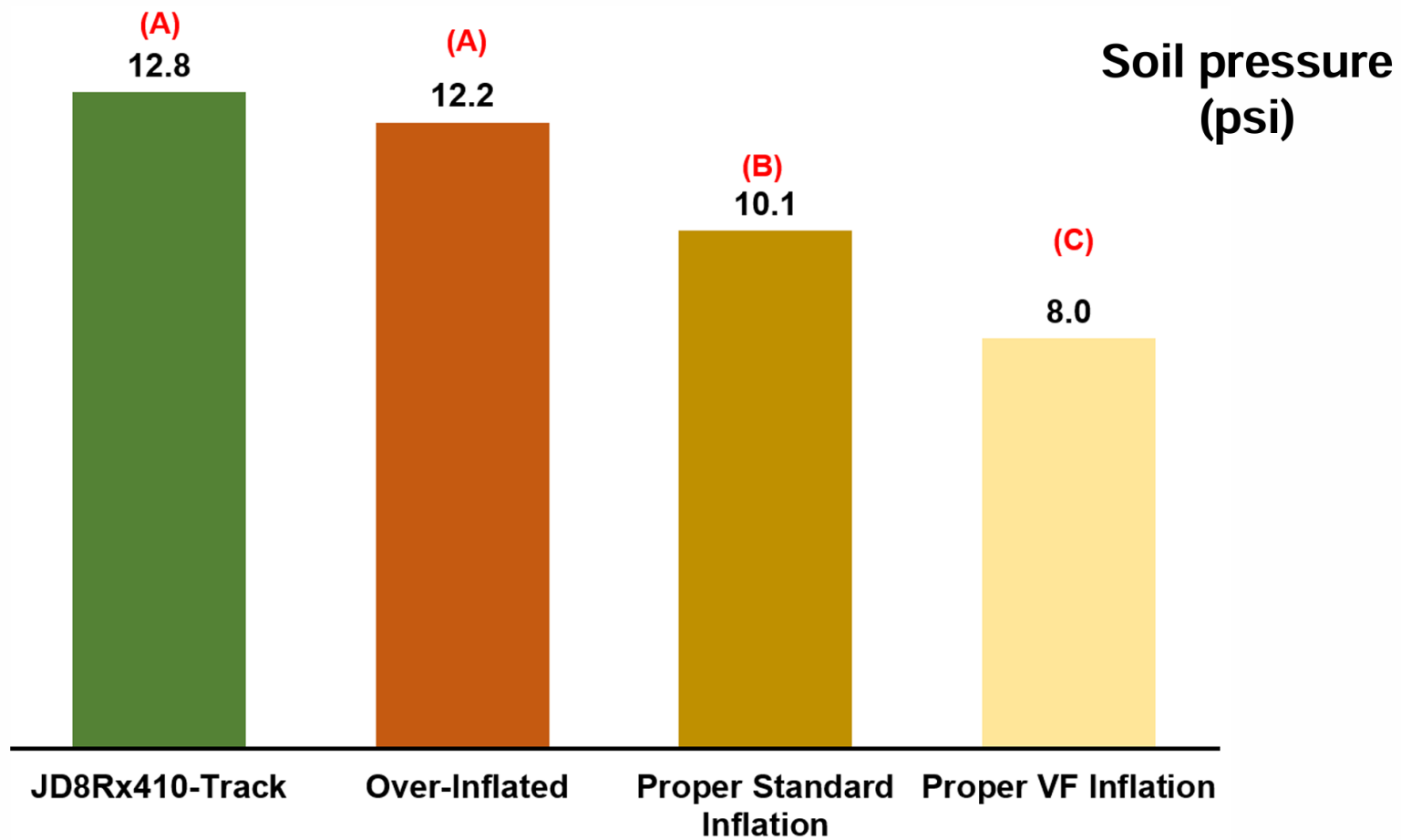


- Track
- Over-Inflated: (F: 30 psi | R: 30 psi)
- Proper Standard Inflation (F: 16 psi | R: 15 psi)
- Proper VF Inflation (F: 9 psi | R: 8 psi)

Within each soil depth, the soil pressure was statistically affected by the tractor configurations. The same letter within each soil sensor depth class indicate no statistical difference at p-value of 0.05

* ASABE article in-review to be published by Trans. Of ASABE and presentation at Annual International Meeting, Indianapolis, Indiana, 2026 to MS-45 Session

Rear: Track Tractor Versus Wheeled Tractors 16"

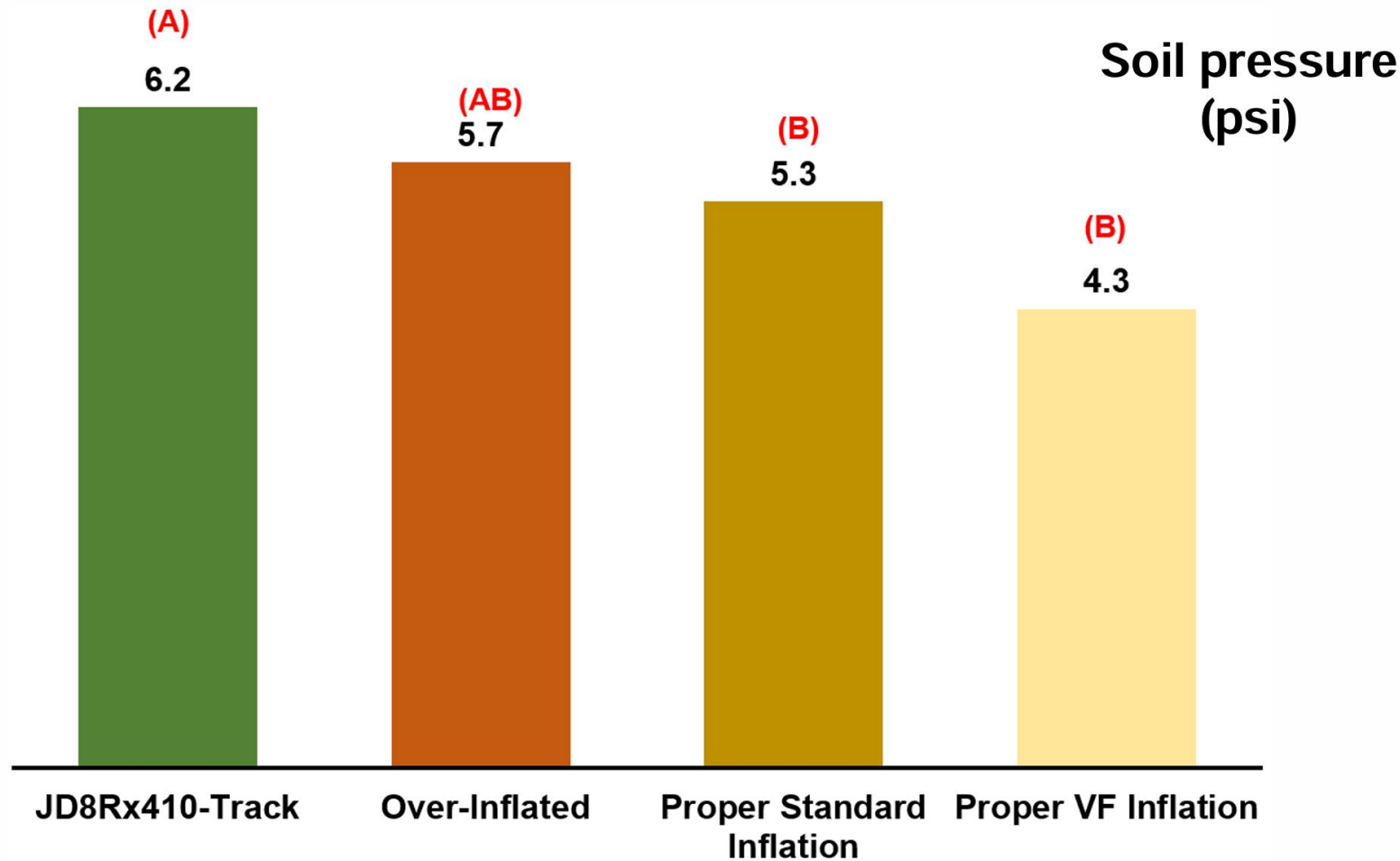


- Track
- Over-Inflated:
(F: 30 psi | R: 30 psi)
- Proper Standard Inflation
(F: 16 psi | R: 15 psi)
- Proper VF Inflation
(F: 9 psi | R: 8 psi)

■ Within each soil depth, the soil pressure was statistically affected by the tractor configurations. The same letter within each soil sensor depth class indicate no statistical difference at p-value of 0.05

* ASABE article in-review to be published by Trans. Of ASABE and presentation at Annual International Meeting, Indianapolis Indiana, 2026 to MS-45 Session

Rear: Track Tractor Versus Wheeled Tractors 20''



- Track
- Over-Inflated:
(F: 30 psi | R: 30 psi)
- Proper Standard Inflation
(F: 16 psi | R: 15 psi)
- Proper VF Inflation
(F: 9 psi | R: 8 psi)

- Within each soil depth, the soil pressure was statistically affected by the tractor configurations. The same letter within each soil sensor depth class indicate no statistical difference at p-value of 0.05

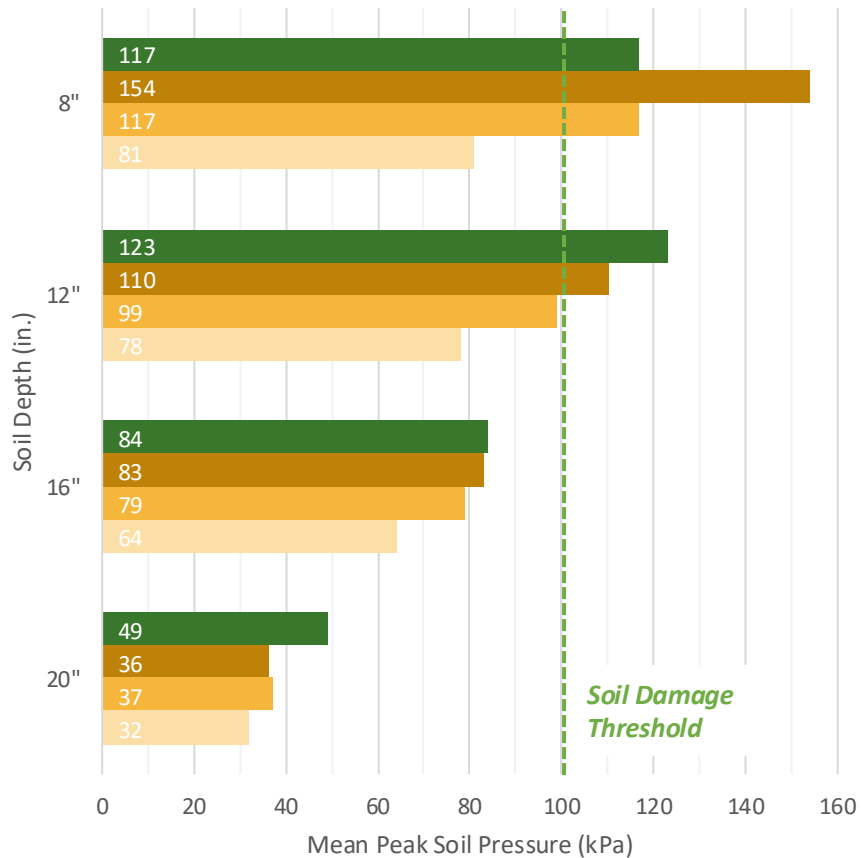
* ASABE article in-review to be published by Trans. Of ASABE and presentation at Annual International Meeting, Indianapolis, Indiana, 2026 to MS-45 Session

Free Rolling Soil Compaction

Free Rolling Soil Compaction

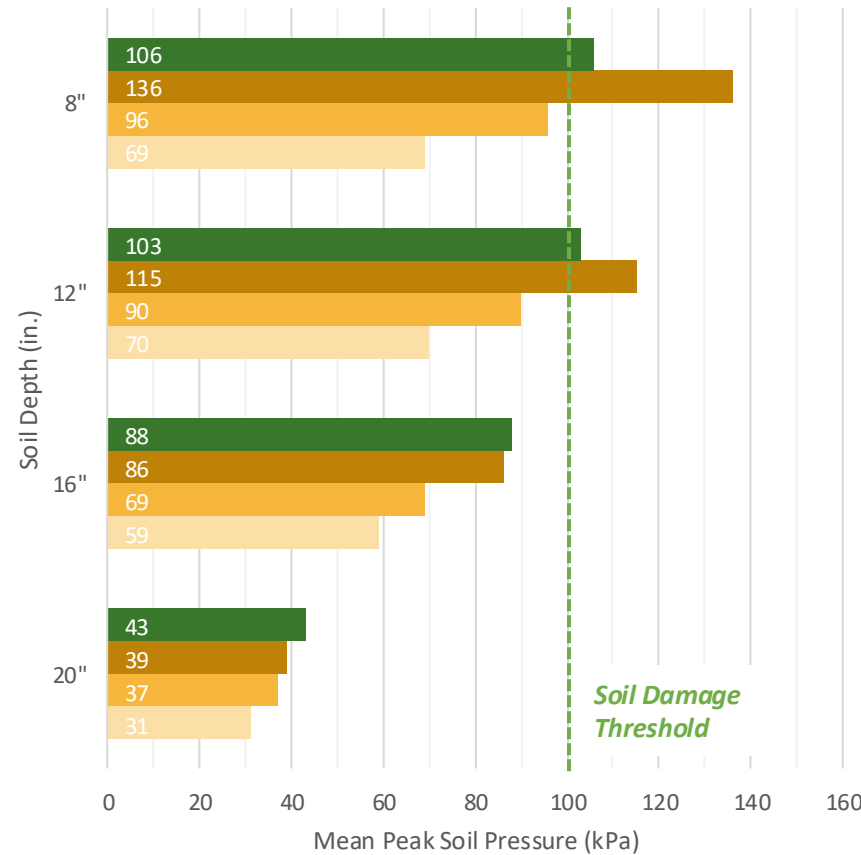
Front Axle

John Deere 8RX 410: 22,920 lbs
 Challenger 1038: 16,320 lbs



Rear Axle

John Deere 8RX 410: 24,500 lbs
 Challenger 1038: 20,280 lbs



- Track
- Over-Inflated
(F: 30 psi | R: 30 psi)
- Proper Standard Inflation
(F: 16 psi | R: 15 psi)
- Proper VF Inflation
(F: 9 psi | R: 8 psi)



Conclusion

- **Proper VF inflation** tire pressures had significantly lower compaction than the **JD 8RX track** ($P\text{-value} < 0.05$) within each of the soil depth classes
- **Proper VF inflation** resulted in statistically the lowest soil compaction ($P\text{-value} < 0.05$) compared **proper standard** and **over-inflated** tire pressures, except at 20 inches and rear-wheel tractor settings
- **Over-inflated** rear tires at 30 psi showed significantly higher compaction at 8 inches ($P\text{-value} < 0.05$) compared to the **JD 8RX track**. No significant differences were found at other soil depths
- Our findings indicated that deep soil compaction was more influenced by heavier axle loads, while shallow soil compaction is primarily affected by tire inflation pressures



- Track
- Over-Inflated:
(F: 30 psi | R: 30 psi)
- Proper Standard Inflation:
(F: 16 psi | R: 15 psi)
- Proper VF Inflation
(F: 9 psi | R: 8 psi)

New tire technology comparison



Size: 480/80R50 Duals

Pulling front fold planter in field

Axle Load: 20,000 lbs.

Tire Type (Min. psi)

st. 14 Better

VF 8 BEST

Transporting front fold planter

Axle Load: 30,000 lbs.

Tire Type (Min. psi)

St. 26

VF 16 Good

Standard tire with CTIS, BEATS VF only

CTIS + VF = Best!!

Excessive Soil Compaction

1. Steals YIELD
2. Compaction Damages Soil Health
3. Degrades Water Quality
4. Causes Soil Erosion
5. Reduces Fuel Economy
6. Decreases Equipment Efficiency

CTIS = High psi road & minimum field!



Result, Higher YIELD!

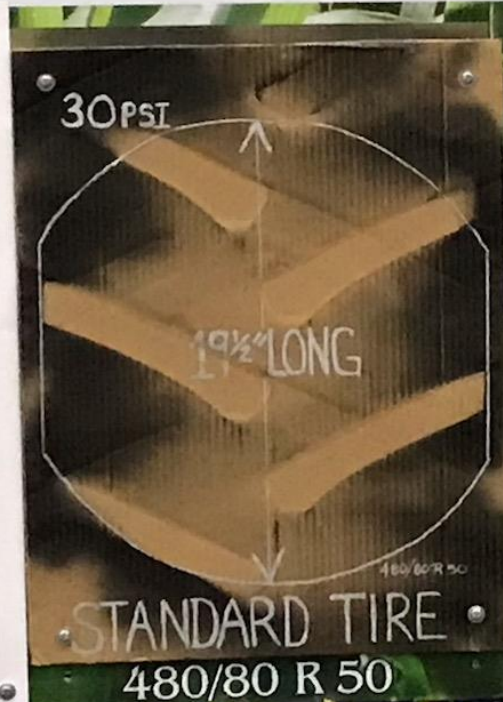
SEE WHY PRESSURE MATTERS



Right pressure, right now - On The Go!

Best Road Footprint

- + Fuel Economy
- + Tire Life
- + Speed
- + Stability
- + Ride



Best Field Footprint

- + Yield
- + Soil Health
- + Traction
- + Flotation
- + Efficiency
- + Lower Slip



Speeds Keep Increasing, up to 47 mph



And We Need to Turn



Questions

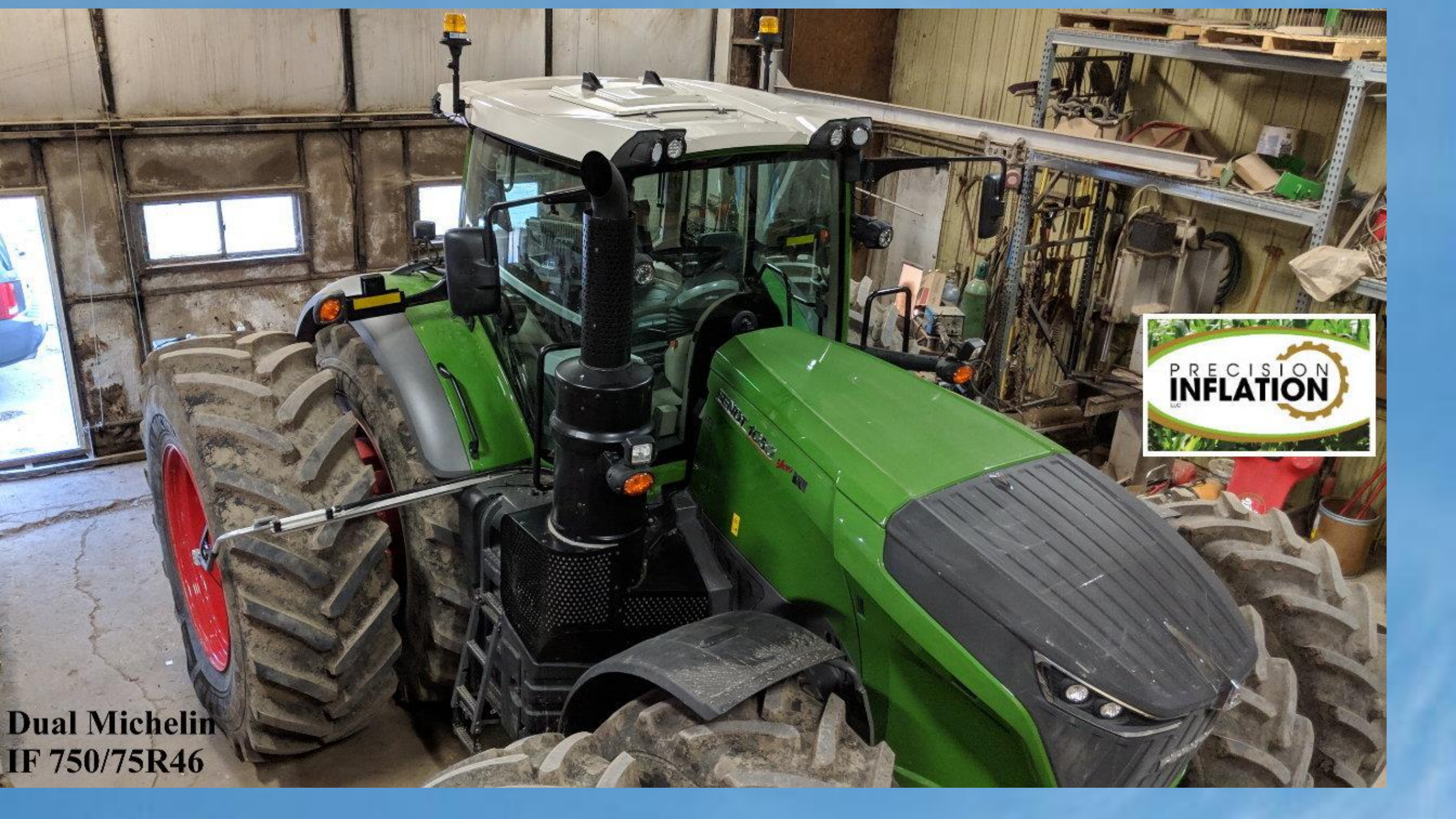


AirBox Style Rotary Union

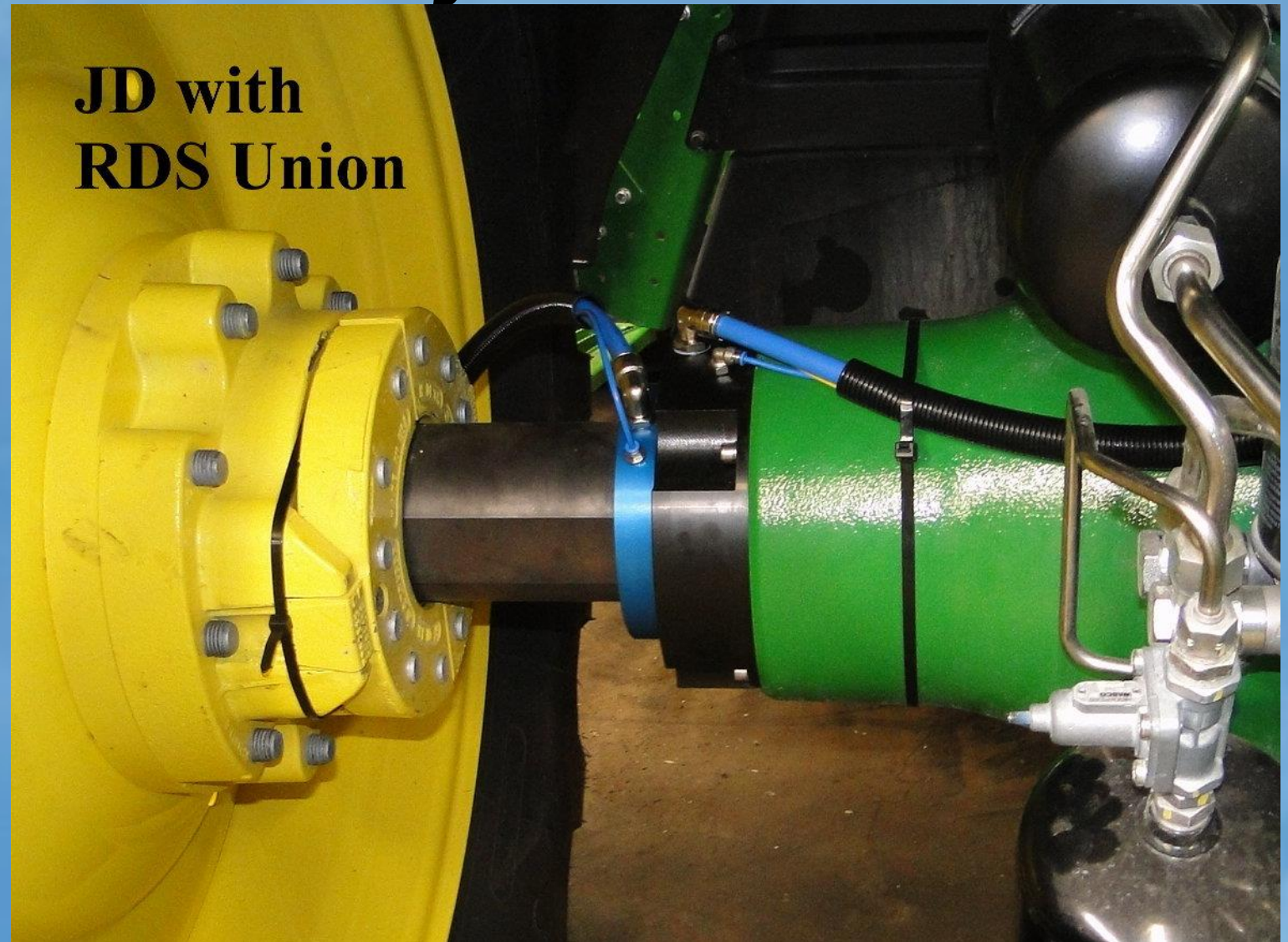
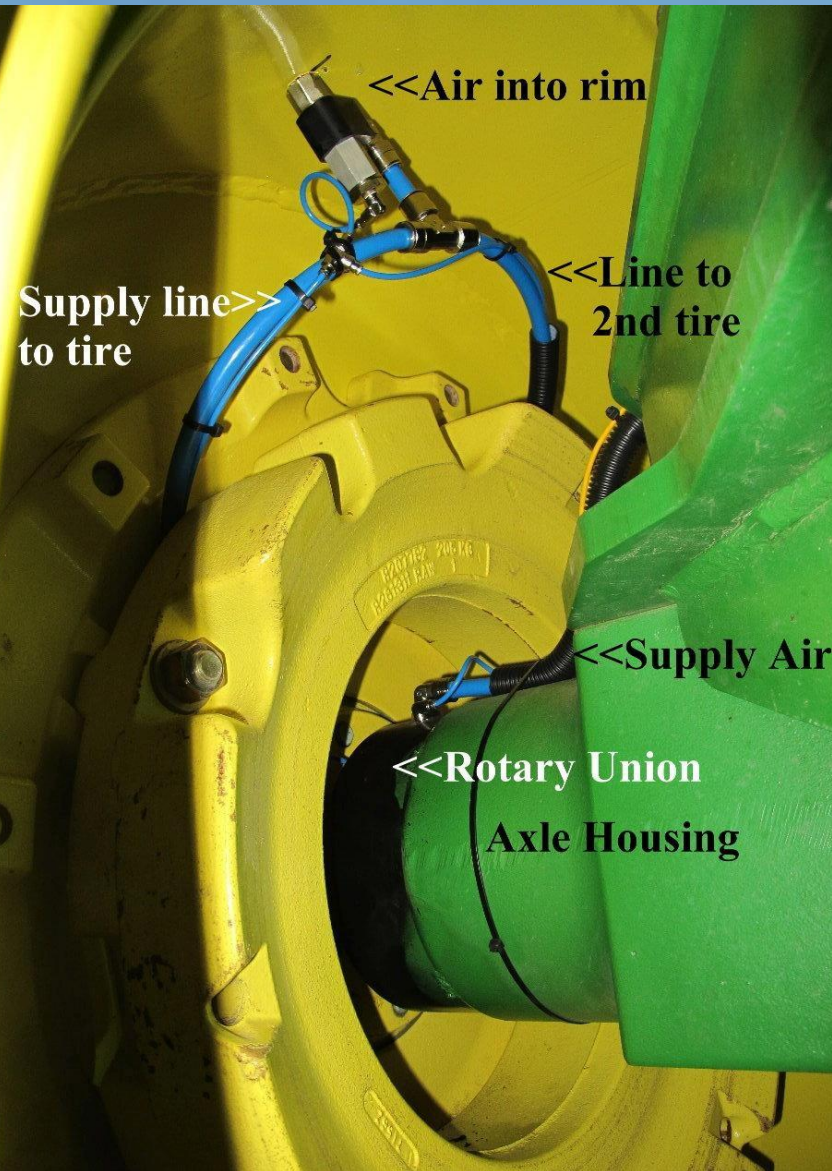
PTG 2 Line System
on rear planter tires



**Dual Michelin
IF 750/75R46**



RDS Rotary Union



RDS & Rifle Spindle Rotary Unions



Air Compressors



John Deere Power Hop Control

Does Tire Pressure Effect Your Profit?

Soil Health

Yield Increase

Minimize Compaction

Minimize Rutting and Run Off

Improved Plant Emergence

Stronger Roots and Plant Standability

Timely Planting, Spraying and Harvest

Increased Fuel Economy

